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situations for quality  
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methods for quality  
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provides comprehensive coverage of the subject from basic principles to state-of-the-art concepts and applications. The objective is to give the reader a sound understanding of the principles and the

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Statistical quality control provides off-line tools to support analysis- and decision-making to help determine if a process is stable and predictable. When SPC and SQC tools work together, users see the current and long-term

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picture about  
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Two general  
approaches Sample  
produced at the same  
time consecutive units  
Sample representing  
all units produced  
since last sample Often  
used to make decisions  
about acceptance of  
product Effective at  
detecting shifts to out-  
of-control state and  
back into in-control



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state between samples  
Care must be taken  
because we can often  
make any process  
appear to be in  
statistical control just  
by stretching out the  
interval between  
observations in the  
sample.

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concepts from probability theory, statistical methods, the design of experiments and statistical quality control. It is shaped by the experience of the two teachers teaching statistical methods and concepts to engineering students, over a decade.

## **Introduction to Statistical Methods, Design of Experiments ...**

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The authors cover basic and advanced methods of statistical process control (SPC), show how statistically designed experiments can be used for process design, development and improvement, and explore acceptance sampling. Throughout the pages, guidelines are provided for selecting the correct statistical technique to use in a variety of

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situations.

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